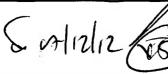
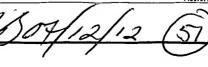
Wednesday, 11/21/2007 12:50:25 PM

Process Sheet : STRAP **Drawing Name** Customer : CU-DAR001 Dart Helicopters Services Job Number : 35930B : 10729 **Estimate Number** :NIA : D23245 P.O. Number **Part Number** S.O. No. : NA D2324 REV C : 11/21/2007 **Drawing Number** This Issue : NC : MA : N/A Prsht Rev. Project Number Type : SMALL /MED FAB First Issue **Drawing Revision** : 34291B **Previous Run** Material : 12/20/2007 Each Due Date Qty: 40 Um: Written By Checked & Approved By Reformat; Incorporated D2324-3 & D2324-5 K : Est. É 03.02.28 Comment J/RF **Additional Product** Job Number: Description: Seq. #: Machine Or Operation: 304/316 .063 Sheet 1.0 M304S16GA .9384 105834 × 31=.5764 Comment: Qty.: 0.0184 sf(s)/Unit Total: 0.7360 sf(s) 835, OF X OE1201 304/316 .063 Sheet R07-12 FLOW WATER JET 2.0 Comment: FLOW WATER JET 1-Cut as per Dwg D2324 2-61-50 84 Dwg Rev:____ Prog Rev:__ 2-Deburr if necessary 3.0 INSPECT PARTS AS THEY COME OFF MACHINE B 07-12-S Comment: DIMENSIONAL CHECK Inspect dimensions per template D2324-5T1 4.0 QC8 SECOND CHECK Comment: SECOND CHECK SMALL FAB SMALL & MEDIUM FAB RESOURCE 1

Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr if necessary





Dart Ae	rospace	e Ltd					1	
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Part No	:	PAR #:	Fault Cat	egory:	NCR: Yes	No DQA:	Date: _	nhali3
					QA: N/	C Closed:	Date: _	
NCR:		V	WORK ORE	DER NON-CONFORMA	NCE (NCR)			
DATE	CTED	Description of NC		Corrective Action Section		Verificatio	n Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		QC Inspector
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NOTE: Date & initial all entries

Wednesday, 11/21/2007 12:50:25 PM Date: User: Kim Johnston **Process Sheet** Drawing Name: STRAP Customer: CU-DAR001 Dart Helicopters Services Job Number: 35930B Part Number: D23245 Job Number: Description: Seq. #: **Machine Or Operation:** PACKAGING 1 PACKAGING RESOURCE #1 6.0 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 7.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE min 2007/12/13 Job Completion

Dart Aei	rospace	e Ltd						,	
W/O:			WO	RK ORDER CHANGE	S				
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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		Description of NC	Corrective Action Section B		В	Vorifi	rification	Approval	Approval
DATE	STEP Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section C		Chief Eng	QC Inspector	
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NOTE: Date & initial all entries



DART AEROSPACE LTD	Work Order:	35930B
Description: Strut	Part Number:	D2324-5
Inspection Dwg: D2324 Rev: C		Page 1 of 1

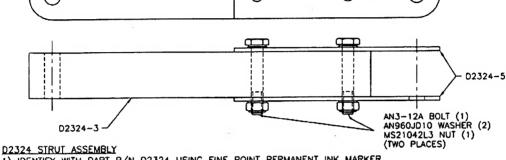
FIRST ARTICLE INSPECTION CHECKLIST							
X First Article Prototype							
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	(Comments
R0.38	+/-0.030	.38	X			441	
Ø0.257	+0.006/-0.001	,958	x				
Ø0.191	+0.005/-0.001	,192	¥				
0.750	+/-0.010	o2F;	_ا				
0.375	+/-0.010	375	de				
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Measured by:	1B	Audited by:			Prototype App	roval:	N/A
Date:	07-12-5	Date:	2/11/1			Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	06.06.05	New Issue	KJ/JLM of	
				

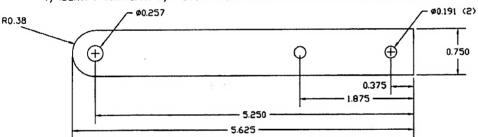
DRAWN BY DESIGN DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA **B WILLIAMS** PH REV. C CHECKED APPROVED DRAWING NO. D2324 SHEET 1 OF 1 SCALE TITLE DATE **STRUT** 04.12.14 94,11,08 **NEW ISSUE** A UPDATE MATERIALS 96.05.07 В UPDATE NOTES C 04.12.14

RELEASED 04.12.16

> 6.000(REF) 0



1) IDENTIFY WITH DART P/N 02324 USING FINE POINT PERMANENT INK MARKER



D2324-3

1) MATERIAL: 6061-T6/T651 BAR (QQ-A-200/8) 0.75 X 0.75

(REF DART SPEC. M6061T6B0.750X00.750)

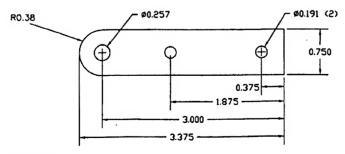
2) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

POWDERCOAT WHITE (4.3.5.1) PER DART QSI 005 4.3

3) BREAK ALL SHARP EDGES 0.005 TO 0.015

4) ALL DIMENSIONS ARE IN INCHES

5) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



D2324-5

AISI 304/316 STAINLESS STEEL SHEET 16 GAUGE (0.063 THICK) 1) MATERIAL: (REF DART SPEC. M304S16GA)

POWDERCOAT WHITE (4.3.5.1) PER DART QSI 005 4.3 2) FINISH:

3) BREAK ALL SHARP EDGES 0.005 TO 0.015

4) ALL DIMENSIONS ARE IN INCHES

5) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY PETURN-TO ENGRAFIENS UNCONTROLLED COPY SUBJECT TO AMENDMENT